SAFETY DATA SHEET
THE DOW CHEMICAL COMPANY

Product name: THERMAX™ 1.50 Inch Heavy Duty Insulation Board

THE DOW CHEMICAL COMPANY encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: THERMAX™ 1.50 Inch Heavy Duty Insulation Board

Recommended use of the chemical and restrictions on use
Identified uses: Thermal insulation. For industrial use. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

COMPANY IDENTIFICATION
THE DOW CHEMICAL COMPANY
2030 WILLARD H DOW CENTER
MIDLAND MI 48674-0000
UNITED STATES

Customer Information Number: 800-258-2436
SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER
24-Hour Emergency Contact: 800-424-9300
Local Emergency Contact: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification
This material is not hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

Other hazards
no data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a mixture.

<table>
<thead>
<tr>
<th>Component</th>
<th>CASRN</th>
<th>Concentration</th>
</tr>
</thead>
</table>

®™ Trademark of The Dow Chemical Company ("Dow") or an affiliated company of Dow
Modified Polyisocyanurate Rigid Cellular Polymer: Not applicable > 60.0 %
Aluminum: 7429-90-5 > 40.0 - < 50.0 %
Hydrocarbon blowing agent(s): Trade secret < 10.0 %
Tris(1-chloro-2-propyl) phosphate: 13674-84-5 < 10.0 %
Continuous Filament Glass Fiber: Not applicable < 5.0 %
1-Bromopropane: 106-94-5 < 5.0 %

4. FIRST AID MEASURES

Description of first aid measures
General advice: First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Skin contact: Wash off with plenty of water.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: If swallowed, seek medical attention. May cause gastrointestinal blockage. Do not give laxatives. Do not induce vomiting unless directed to do so by medical personnel.

Most important symptoms and effects, both acute and delayed: Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed
Notes to physician: May cause asthma-like (reactive airways) symptoms. Bronchodilators, expectorants, antitussives and corticosteroids may be of help. If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers.
Unsuitable extinguishing media: no data available

Special hazards arising from the substance or mixture
Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. In smoldering or flaming conditions, carbon monoxide, carbon dioxide and carbon are generated. Combustion products may include and are not limited to: Nitrogen oxides. Combustion products may include trace amounts of: Hydrogen cyanide. Hydrogen halides.

Unusual Fire and Explosion Hazards: Container may vent and/or rupture due to fire. When product is stored in closed containers, a flammable atmosphere can develop. Mechanical cutting, grinding, crushing or sawing can cause formation of dusts. To reduce the potential for dust explosion, do not permit dust to accumulate. This product contains a flame retardant to inhibit accidental ignition from small fire sources. This plastic foam product is combustible and should be protected from flames and other high heat sources. For more information, contact Dow. Dense smoke is emitted when burned without sufficient oxygen.

Advice for firefighters
Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Soak thoroughly with water to cool and prevent re-ignition. Cool surroundings with water to localize fire zone.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Good housekeeping and controlling of dusts are necessary for safe handling of product.

This material is combustible and should not be exposed to flame or other ignition sources. No smoking, open flames or sources of ignition in handling and storage area. Fabrication methods which involve cutting into this product may release the blowing agent(s) remaining in the cells. Provide adequate ventilation to assure localized concentrations in release areas are maintained below the lower flammable limit. Refer to Exposure Controls and Personal Protection, Section 8 of the MSDS.
Conditions for safe storage: Minimize sources of ignition, such as static buildup, heat, spark or flame. Flammable vapors may accumulate in some storage situations. During shipment, storage, installation and use, this material should not be exposed to flame or other ignition sources.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters
Exposure limits are listed below, if they exist.

<table>
<thead>
<tr>
<th>Component</th>
<th>Regulation</th>
<th>Type of listing</th>
<th>Value/Notation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum</td>
<td>OSHA Z-1</td>
<td>TWA total dust</td>
<td>15 mg/m³, Aluminium</td>
</tr>
<tr>
<td></td>
<td>OSHA Z-1</td>
<td>TWA respirable</td>
<td>5 mg/m³, Aluminium</td>
</tr>
<tr>
<td></td>
<td>ACGIH</td>
<td>TWA Respirable</td>
<td>1 mg/m³, Aluminium</td>
</tr>
<tr>
<td>1-Bromopropane</td>
<td>Dow IHG</td>
<td>TWA</td>
<td>5 ppm</td>
</tr>
<tr>
<td></td>
<td>ACGIH</td>
<td>TWA</td>
<td>0.1 ppm</td>
</tr>
<tr>
<td>Hydrocarbon blowing agent</td>
<td>ACGIH</td>
<td>TWA</td>
<td>1,000 ppm</td>
</tr>
<tr>
<td>Hydrocarbon blowing agent</td>
<td>ACGIH</td>
<td>TWA</td>
<td>600 ppm</td>
</tr>
<tr>
<td>Hydrocarbon blowing agent</td>
<td>OSHA Z-1</td>
<td>TWA</td>
<td>2,950 mg/m³, 1,000 ppm</td>
</tr>
<tr>
<td></td>
<td>ACGIH</td>
<td>TWA</td>
<td>1,000 ppm</td>
</tr>
<tr>
<td></td>
<td>ACGIH</td>
<td>STEL</td>
<td>1,000 ppm</td>
</tr>
<tr>
<td></td>
<td>ACGIH</td>
<td>TWA</td>
<td>500 ppm</td>
</tr>
<tr>
<td></td>
<td>ACGIH</td>
<td>STEL</td>
<td>1,000 ppm</td>
</tr>
</tbody>
</table>

Concentrations of the blowing agents anticipated incidental to proper handling are expected to be well below those which cause acute inhalation effects and below exposure guidelines.

Exposure controls
Engineering controls: Use engineering controls to maintain airborne level below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations.

Individual protection measures
Eye/face protection: Eye protection should not be necessary. For fabrication operations safety glasses (with side shields) are recommended. If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles.

Skin protection
Hand protection: Use gloves to protect from mechanical injury. Selection of gloves will depend on the task.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. If respiratory irritation is experienced, use an approved air-purifying respirator.

The following should be effective types of air-purifying respirators: Particulate filter.
9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Board</td>
</tr>
<tr>
<td>Physical state</td>
<td>Tan</td>
</tr>
<tr>
<td>Color</td>
<td>Tan</td>
</tr>
<tr>
<td>Odor</td>
<td>Mild</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No test data available</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Melting point/range</td>
<td>&gt; 150 °C ( &gt; 302 °F) Estimated. Decomposes</td>
</tr>
<tr>
<td>Freezing point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Boiling point (760 mmHg)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flash point (closed cup)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Evaporation Rate (Butyl Acetate = 1)</td>
<td>No test data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>no data available</td>
</tr>
<tr>
<td>Lower explosion limit</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Upper explosion limit</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Relative Vapor Density (air = 1)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Relative Density (water = 1)</td>
<td>0.02 - 0.05 Estimated.</td>
</tr>
<tr>
<td>Water solubility</td>
<td>Insoluble in water</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>no data available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>490 °C (914 °F) ASTM D1929</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No test data available</td>
</tr>
<tr>
<td>Kinematic Viscosity</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No test data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No test data available</td>
</tr>
<tr>
<td>Molecular weight</td>
<td>No test data available</td>
</tr>
</tbody>
</table>

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: No dangerous reaction known under conditions of normal use.

Chemical stability: Thermally stable at typical use temperatures.

Possibility of hazardous reactions: Polymerization will not occur.

Conditions to avoid: Avoid temperatures above 150°C (302°F). Exposure to elevated temperatures can cause product to decompose. Avoid direct sunlight.
**Incompatible materials:** Avoid contact with: Strong oxidizers.

**Hazardous decomposition products:** Decomposition products depend upon temperature, air supply and the presence of other materials. Toxic gases are released during decomposition.

## 11. TOXICOLOGICAL INFORMATION

*Toxicological information appears in this section when such data is available.*

**Acute toxicity**

**Acute oral toxicity**
Swallowing is unlikely because of the physical state. Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts. May cause choking if swallowed.

As product: Single dose oral LD50 has not been determined.

Based on information for component(s):
LD50, Rat, > 5,000 mg/kg

**Acute dermal toxicity**
Skin absorption is unlikely due to physical properties.

As product: The dermal LD50 has not been determined.

For the minor component(s):
LD50, Rabbit, > 5,000 mg/kg

**Acute inhalation toxicity**
Dusts or fibers generated in processing may cause irritation of the upper respiratory tract (nose and throat). Fumes or dusts generated from cutting or grinding operations may cause irritation of the upper respiratory tract and lungs. Concentrations of the blowing agents anticipated incidental to proper handling are expected to be well below those which cause acute inhalation effects and below exposure guidelines.

The LC50 has not been determined,

**Skin corrosion/irritation**
May cause itching.
May cause skin irritation due to mechanical abrasion.

**Serious eye damage/eye irritation**
Solid or dust may cause irritation or corneal injury due to mechanical action.
Fumes or dust generated from cutting or grinding operations may cause eye irritation.

**Sensitization**
For skin sensitization:
Relevant data not available.

For respiratory sensitization:
Relevant data not available.
Specific Target Organ Systemic Toxicity (Single Exposure)
Available data are inadequate to determine single exposure specific target organ toxicity.

Specific Target Organ Systemic Toxicity (Repeated Exposure)
Repeated exposures to dusts of this material are not anticipated to result in systemic toxicity or permanent lung injury; however, excessive exposures may cause less severe respiratory effects.
The data presented are for the following material:
The fiberglass in this product is continuous filament fiberglass.
Repeated exposure to particles generated by grinding may result in implantation of particles in the skin.
Contains a component(s) that is/are encapsulated in the product and are not expected to be released under normal processing conditions or foreseeable emergency

Carcinogenicity
The fiberglass in this product is continuous filament fiberglass. IARC's evaluation of data on continuous filament fiberglass is that there is inadequate evidence of carcinogenicity in animals and in humans. IARC's classification was based primarily on animal studies involving routes of administration (intratracheal, intrapleural, and intraperitoneal) which have limited relevance to typical exposures anticipated in industrial settings. Contains a component(s) that is/are encapsulated in the product and are not expected to be released under normal processing conditions or foreseeable emergency

Teratogenicity
Contains a component(s) that is/are encapsulated in the product and are not expected to be released under normal processing conditions or foreseeable emergency

Reproductive toxicity
Contains a component(s) that is/are encapsulated in the product and are not expected to be released under normal processing conditions or foreseeable emergency

Mutagenicity
The data presented are for the following material: The fiberglass in this product is continuous filament fiberglass. In vitro genetic toxicity studies were inconclusive. Contains a component(s) that is/are encapsulated in the product and are not expected to be released under normal processing conditions or foreseeable emergency

Aspiration Hazard
Based on physical properties, not likely to be an aspiration hazard.

<table>
<thead>
<tr>
<th>Carcinogenicity Component</th>
<th>List</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-Bromopropane</td>
<td>ACGIH</td>
<td>A3: Confirmed animal carcinogen with unknown relevance to humans</td>
</tr>
</tbody>
</table>

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Toxicity
Acute toxicity to fish
Not expected to be acutely toxic to aquatic organisms.

Persistence and degradability

**Biodegradability:** Surface photodegradation is expected with exposure to sunlight. No appreciable biodegradation is expected.

**Bioaccumulative potential**

**Bioaccumulation:** No bioconcentration is expected because of the relatively high molecular weight (MW greater than 1000).

**Mobility in soil**

In the terrestrial environment, material is expected to remain in the soil.
In the aquatic environment, material is expected to float.

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**13. DISPOSAL CONSIDERATIONS**

**Disposal methods:** DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Landfill. Incinerator or other thermal destruction device.

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**14. TRANSPORT INFORMATION**

**DOT**

Not regulated for transport

**Classification for SEA transport (IMO-IMDG):**

Transport in bulk
according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code

Not regulated for transport
Consult IMO regulations before transporting ocean bulk

**Classification for AIR transport (IATA/ICAO):**

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service
representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

OSHA Hazard Communication Standard
This product is not a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312
This product is not a hazardous chemical under 29CFR 1910.1200, and therefore is not covered by Title III of SARA.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313
This product contains the following substances which are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and which are listed in 40 CFR 372.

Components | CASRN
--- | ---
Aluminum | 7429-90-5

Pennsylvania Worker and Community Right-To-Know Act:
The following chemicals are listed because of the additional requirements of Pennsylvania law:

Components | CASRN
--- | ---
Aluminum | 7429-90-5
Cyclopentane (8CI, 9CI) | 287-92-3
1-Bromopropane | 106-94-5
Isopentane | 78-78-4

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)
WARNING: This product contains a chemical(s) known to the State of California to cause birth defects or other reproductive harm.

Components | CASRN
--- | ---
1-Bromopropane | 106-94-5

United States TSCA Inventory (TSCA)
The product meets the definition of an article and is exempt from inventory requirements.

16. OTHER INFORMATION

Product Literature
Additional information on this product may be obtained by calling your sales or customer service contact. Ask for a product handling guide.

Revision
Identification Number: 101195920 / A001 / Issue Date: 05/05/2015 / Version: 9.0
Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend
<table>
<thead>
<tr>
<th>ACGIH</th>
<th>USA. ACGIH Threshold Limit Values (TLV)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dow IHG</td>
<td>Dow Industrial Hygiene Guideline</td>
</tr>
<tr>
<td>OSHA Z-1</td>
<td>USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-term exposure limit</td>
</tr>
<tr>
<td>TWA</td>
<td>8-hour, time-weighted average</td>
</tr>
</tbody>
</table>

Information Source and References
This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

THE DOW CHEMICAL COMPANY urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.